

eco | mate^m

Circular Connectors



Note from the CEO



Ladies and Gentlemen,

For over 75 years Amphenol has enjoyed success as the interconnection technology provider of choice to industry-leading companies around the world. One of our key strategic areas of focus has been and is the Industrial market. Our organization works with leading manufacturers across a wide range of applications - including Energy Generation & Distribution, Transportation, Heavy Equipment, Factory Automation, Wireless Outdoor, ChipCard Readers - enabling smarter, faster and better technologies to connect products to customer solutions.

The Industrial market footprint of Amphenol covers over facilities in more than 12 different European countries and more than 30 countries worldwide. Our successful expansion into new regions as well as new industrial applications is a direct reflection of our agile, entrepreneurial management team and our unwavering commitment to execute Amphenol's strategies for the benefit of our customers, shareholders and employees.

Thank you for partnering with Amphenol. Our entire organization is at your service.

A handwritten signature in black ink, appearing to read "R. Adam Norwitt".

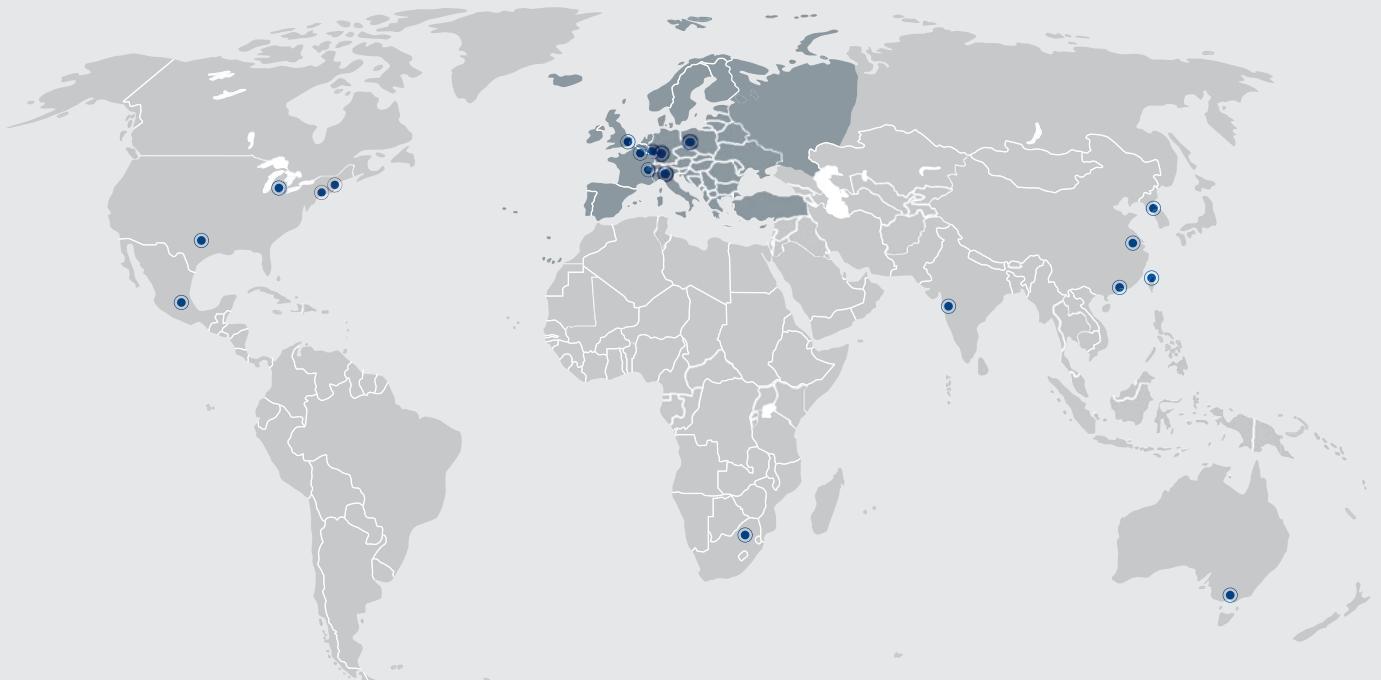
R. Adam Norwitt
President and CEO, Amphenol Corporation

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“Think global, act local!” Independently from where you are in Europe, we offer you our global expertise and great variety of products and technologies. And in comfort with your personal contact. Our numerous European offices are your access to our global resources.

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GERMANY	KOREA	MEXICO	INDIA
UNITED KINGDOM	TAIWAN	USA	ITALY





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INDUSTRIAL@AMPHENOL offers one of the most individual and most diversified service programmes in the market – exclusively for industrial customers. Access all possibilities of the Amphenol group through your personal expert adviser.



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Take advantage of a choice of Amphenol products. Our broad product portfolio offers individual solutions from more than 85 member companies in the global Amphenol group.



EXCLUSIVENESS AND FLEXIBILITY

One face to the customer: every inquiry is handled on an individual service level by your personal key account service partner. This ensures maximum transparency and best-in-class flexibility in the whole process.



QUALITY

Interconnect systems need reliability, speed and flawless data transmission. We continuously test and guarantee the required standard in our products – and also in our personal services.



INDIVIDUAL SOLUTIONS

Your project requires an individual solution that is not available off-the-shelf? As your think tank and discussion partner we provide engineering support and solution-oriented development for your tailor-made Amphenol product.



SPEED AND AVAILABILITY

Smart and intelligent processes are the secret behind our service programme. Flexible planning and distribution, perfect logistics and highest availability are our key factors for best customer service.



GLOBAL KEY ACCOUNT SERVICE

Our key account service is your individual entrance to global know-how, products and services. More than 85 Amphenol companies around the world offer an extensive range of technologies and products. We offer access to our worldwide resources through one individual contact person.

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Approvals, Testhouse	Characteristics	Approval Numbers
VDE 	3+PE, 400 V, 16 A 6+PE, 250 V, 10 A (solder version) 6+PE, 250 V, 13 A (crimp version)	56 79 ÜG
SEV 	3+PE, 400 V, 16 A 6+PE, 250 V, 10 A (solder version) 6+PE, 250 V, 13 A (crimp version)	
UL ¹⁾ 	3+PE, 400 V, 16A 6+PE, 250 V, 13A 3+PE, 600 V, 13 A at AWG 16 (High Voltage) 3+PE, 600 V, 5 A at AWG 26 (High Voltage) 6+PE, 600 V, 13 A at AWG 16 (High Voltage) 6+PE, 600 V, 5 A at AWG 26 (High Voltage)	E 63093
CSA 	3+PE, 250 V, 12 A 6+PE, 250 V, 8 A 3+PE, 600 V, 10.5 A at AWG 16 (High Voltage) 6+PE, 600 V, 10.5 A at AWG 16 (High Voltage)	48932

In general approvals refer to versions of the connector series. Test report upon request.

eco|mate^m General Information

General Remarks

In design and conception eco|mate^m the program meets the high requirements for applications in industrial technology. Easy operation, reduced dimensions and a more robust design are only a few of the features of the series.

The connector's main area of application is in the fields of plant construction and machine building. The connector is used for measuring and controlling applications as well as for power supply technology. The series is comprised of a large selection of housings and shapes and offers models with screw, solder and crimp termination.

Features

- Circular Connectors with 3+PE and 6+PE contacts
- Housing components made from premium molding material
- Cable housing straight or angled

- Protection class IP 65/67 in mated condition in accordance with DIN EN 60526
- Clamping ring or internal strain relief

Advantages

- Quick and easy assembly
- Screwed cable gland with clamping ring
- Strain relief and mounted gasket all in one component
- Cable housing, straight or angled, for the cable diameter 6 - 12.5 mm
- Robust thread for the screwed cable gland

- Ergonomically designed product range for safe handling
- Pre-loaded ground contact
- Fastening for the protective covers on the housing of the receptacles
- The eco|mate^m program is compatible with the C16-1 series

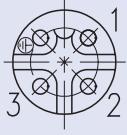
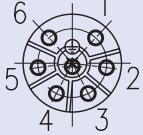
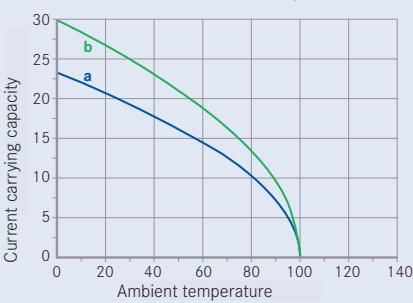
Additional standards

The 6+PE model corresponds to DIN 9684-1 interface to the signal transmission on inside cabin applications for agricultural machines and tractors



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Standard

General Characteristics		Standard		Characteristics							
Number of contacts		3 + PE		6 + PE							
Termination technique		screw type		solder type							
Wire gauge / AWG		0.75 - 2.5 mm ² AWG 18-14		max. 0.75 mm ² AWG 18							
Flammability	UL 94	VO									
Locking system		round thread									
View on termination side of male contact insert											
Electrical Characteristics											
Rated voltage	IEC 60664-1 ¹⁾	400 V		250 V							
Pollution degree	IEC 60664-1 ¹⁾	3									
Installation category	IEC 60664-1 ¹⁾	III									
Insulation group	IEC 60664-1 ¹⁾	II									
Rated impulse withstand voltage	IEC 60664-1 ¹⁾	6000 V		4000 V							
Current rating	IEC 60512-5-2	16 A / + 55°C		12 A / + 55°C	13 A / + 55°C						
Contact resistance	IEC 60512-2-1	$\leq 5 \text{ m}\Omega$									
Insulation resistance	IEC 60512-3-1	$\geq 10^8 \Omega$									
Climatic Characteristics											
Climatic category	IEC 60068-1	40 / 100 / 56		40 / 125 / 56							
Operating temperature		-40°C ... +100°C		-40°C ... +125°C							
Mechanical Characteristics											
IP-degree	IEC 60529	IP 65 / IP 67									
Insertion and withdrawal forces	IEC 60512-13-2	$\leq 15 \text{ N}$		$\leq 30 \text{ N}$							
Mechanical operation	IEC 60512-9-1	≥ 500 mating cycles									
Materials											
Housing material		PA 6.6 / PA 6									
Dielectric material		PA 6.6 / PA 6									
Gasket material		Neopren									
Material lace for protective cover		TPE									
Contact plating		silver plating / gold plating									
Derating-Curves ²⁾											
3 + PE		6 + PE									
				<table border="1"> <thead> <tr> <th>Curve</th> <th>Wire gauge</th> </tr> </thead> <tbody> <tr> <td>a</td> <td>1.5 mm²</td> </tr> <tr> <td>b</td> <td>2.5 mm²</td> </tr> </tbody> </table>		Curve	Wire gauge	a	1.5 mm ²	b	2.5 mm ²
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a	1.5 mm ²										
b	2.5 mm ²										
				<table border="1"> <thead> <tr> <th>Curve</th> <th>Wire gauge</th> </tr> </thead> <tbody> <tr> <td>a</td> <td>0.75 mm² stamped solder contacts</td> </tr> <tr> <td>b</td> <td>1.5 mm² stamped crimp contacts</td> </tr> </tbody> </table>		Curve	Wire gauge	a	0.75 mm ² stamped solder contacts	b	1.5 mm ² stamped crimp contacts
Curve	Wire gauge										
a	0.75 mm ² stamped solder contacts										
b	1.5 mm ² stamped crimp contacts										

Remark

The stated technical values refer to the use as connector without breaking capacity (COC). If these components are used as plug and socket device a reduced current carrying capacity has to be considered.

The characteristics have to be requested from the manufacturer.



eco | mate^m Standard | Male Cable Connectors | Male Receptacles

Description	No. of contacts	Part number Silver plating	Gold plating	Drawing	Figure
Male cable connector straight strain relief with clamping ring 6 -12.5 mm					
Screw blue black	3 + PE 3 + PE	C016 20H003 100 10 C016 20H003 100 12	C016 20H003 200 10 C016 20H003 200 12		
Solder blue black	6 + PE 6 + PE	C016 30H006 100 10 C016 30H006 100 12	C016 30H006 200 10 C016 30H006 200 12		
Crimp ¹⁾ blue black	6 + PE 6 + PE	C016 10H006 000 10 C016 10H006 000 12	C016 10H006 000 10 C016 10H006 000 12		
Male cable connector straight with internal cable clamping and clamping ring 6 - 10.0 mm					
Screw blue black	3 + PE 3 + PE	C016 20H003 110 10 C016 20H003 110 12	C016 20H003 210 10 C016 20H003 210 12		
Solder blue black	6 + PE 6 + PE	C016 30H006 110 10 C016 30H006 110 12	C016 30H006 210 10 C016 30H006 210 12		
Crimp ¹⁾ blue black	6 + PE 6 + PE	C016 10H006 010 10 C016 10H006 010 12	C016 10H006 010 10 C016 10H006 010 12		
Male cable connector angled strain relief with clamping ring 6 -12.5 mm					
Screw blue black	3 + PE 3 + PE	C016 20K003 100 10 C016 20K003 100 12	C016 20K003 200 10 C016 20K003 200 12		
Solder blue black	6 + PE 6 + PE	C016 30K006 100 10 C016 30K006 100 12	C016 30K006 200 10 C016 30K006 200 12		
Crimp ¹⁾ blue black	6 + PE 6 + PE	C016 10K006 000 10 C016 10K006 000 12	C016 10K006 000 10 C016 10K006 000 12		
Male Receptacle					
Screw black	3 + PE	C016 20C003 100 12	C016 20C003 200 12	A 14.0 	
Solder black	6 + PE	C016 30C006 100 12	C016 30C006 200 12	12.0 	
Crimp ¹⁾ black	6 + PE	C016 10C006 000 12	C016 10C006 000 12	16.5 	
Mounting Instruction²⁾					

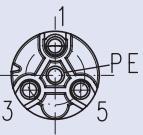
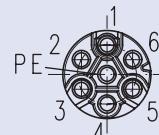
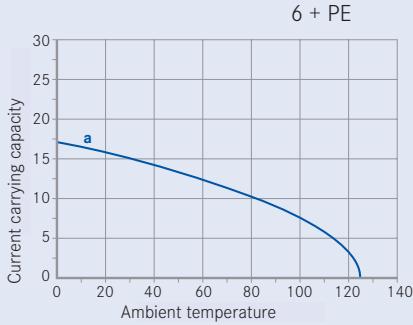
eco | mate^m Standard | Female Cable Connectors | Female Receptacles

Description	No. of contacts	Part number Silver plating	Gold plating	Drawing	Figure
Female cable connector straight strain relief with clamping ring 6 -12.5 mm					
Screw blue black	3 + PE 3 + PE	C016 20D003 100 10 C016 20D003 100 12	C016 20D003 200 10 C016 20D003 200 12		
Solder blue black	6 + PE 6 + PE	C016 30D006 100 10 C016 30D006 100 12	C016 30D006 200 10 C016 30D006 200 12		
Crimp ¹⁾ blue black	6 + PE 6 + PE	C016 10D006 000 10 C016 10D006 000 12	C016 10D006 000 10 C016 10D006 000 12		
Female cable connector straight with internal cable clamping and clamping ring 6 - 10.0 mm					
Screw blue black	3 + PE 3 + PE	C016 20D003 110 10 C016 20D003 110 12	C016 20D003 210 10 C016 20D003 210 12		
Solder blue black	6 + PE 6 + PE	C016 30D006 110 10 C016 30D006 110 12	C016 30D006 210 10 C016 30D006 210 12		
Crimp ¹⁾ blue black	6 + PE 6 + PE	C016 10D006 010 10 C016 10D006 010 12	C016 10D006 010 10 C016 10D006 010 12		
Female cable connector angled strain relief with clamping ring 6 -12.5 mm					
Screw blue black	3 + PE 3 + PE	C016 20F003 100 10 C016 20F003 100 12	C016 20F003 200 10 C016 20F003 200 12		
Solder blue black	6 + PE 6 + PE	C016 30F006 100 10 C016 30F006 100 12	C016 30F006 200 10 C016 30F006 200 12		
Crimp ¹⁾ blue black	6 + PE 6 + PE	C016 10F006 000 10 C016 10F006 000 12	C016 10F006 000 10 C016 10F006 000 12		
Female Receptacle					
Screw black	3 + PE	C016 20G003 100 12	C016 20G003 200 12	A 13.5	
Solder black	6 + PE	C016 30G006 100 12	C016 30G006 200 12	14.2	
Crimp ¹⁾ black	6 + PE	C016 10G006 000 12	C016 10G006 000 12	16.5	
Mounting Instruction²⁾					



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High Voltage

General Characteristics	Standard	Characteristics					
Number of contacts		3 + PE	6 + PE				
Termination technique			crimp type				
Wire gauge / AWG		0.14 - 1.5 mm ²	AWG 26 - 16				
Flammability	UL 94		VO				
Locking system			round thread				
View on termination side of male contact insert		 					
Electrical Characteristics							
Rated voltage	IEC 60664-1 ¹⁾	600 V					
Pollution degree	IEC 60664-1 ¹⁾	3 (mated)					
Installation (overvoltage) category	IEC 60664-1 ¹⁾	III					
Material group	IEC 60664-1 ¹⁾	II					
Rated impulse withstand voltage	IEC 60664-1 ¹⁾	6000 V					
Current carrying capacity	IEC 60512-5-2	14 A / + 40°C					
Contact resistance	IEC 60512-2-1	$\leq 5 \text{ m}\Omega$					
Insulation resistance	IEC 60512-3-1	$\geq 10^8 \text{ }\Omega$					
Climatic Characteristics							
Climatic category	IEC 60068-1	40 / 125 / 56					
Operating temperature		-40°C ... +125°C					
Mechanical Characteristics							
Degree of protection	IEC 60529	IP 65					
Insertion and withdrawal force	IEC 60512-13-2	$\leq 35 \text{ N}$					
Mechanical operation	IEC 60512-9-1	≥ 500 mating cycles					
Materials							
Housing material		PA 6.6 / PA 6					
Dielectric material		PA 6.6 / PA 6					
Gasket material		Neopren					
Contact plating		silver plating / gold plating					
Derating-Curves ²⁾		Approvals, Testhouse	Characteristics				
		UL *	 3+PE, 600 V, 13 A at AWG 16 3+PE, 600 V, 5 A at AWG 26 6+PE, 600 V, 13 A at AWG 16 6+PE, 600 V, 5 A at AWG 26				
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Curve	Wire gauge						
a	1.5 mm ² stamped crimp contacts						
In general approvals refer to versions of the connector series. Test report upon request. * Please refer to „conditions of acceptability“							

Remark

The stated technical values refer to the use as connector without breaking capacity (COC). If these components are used as plug and socket device a reduced current carrying capacity has to be considered.
 The characteristics have to be requested from the manufacturer.



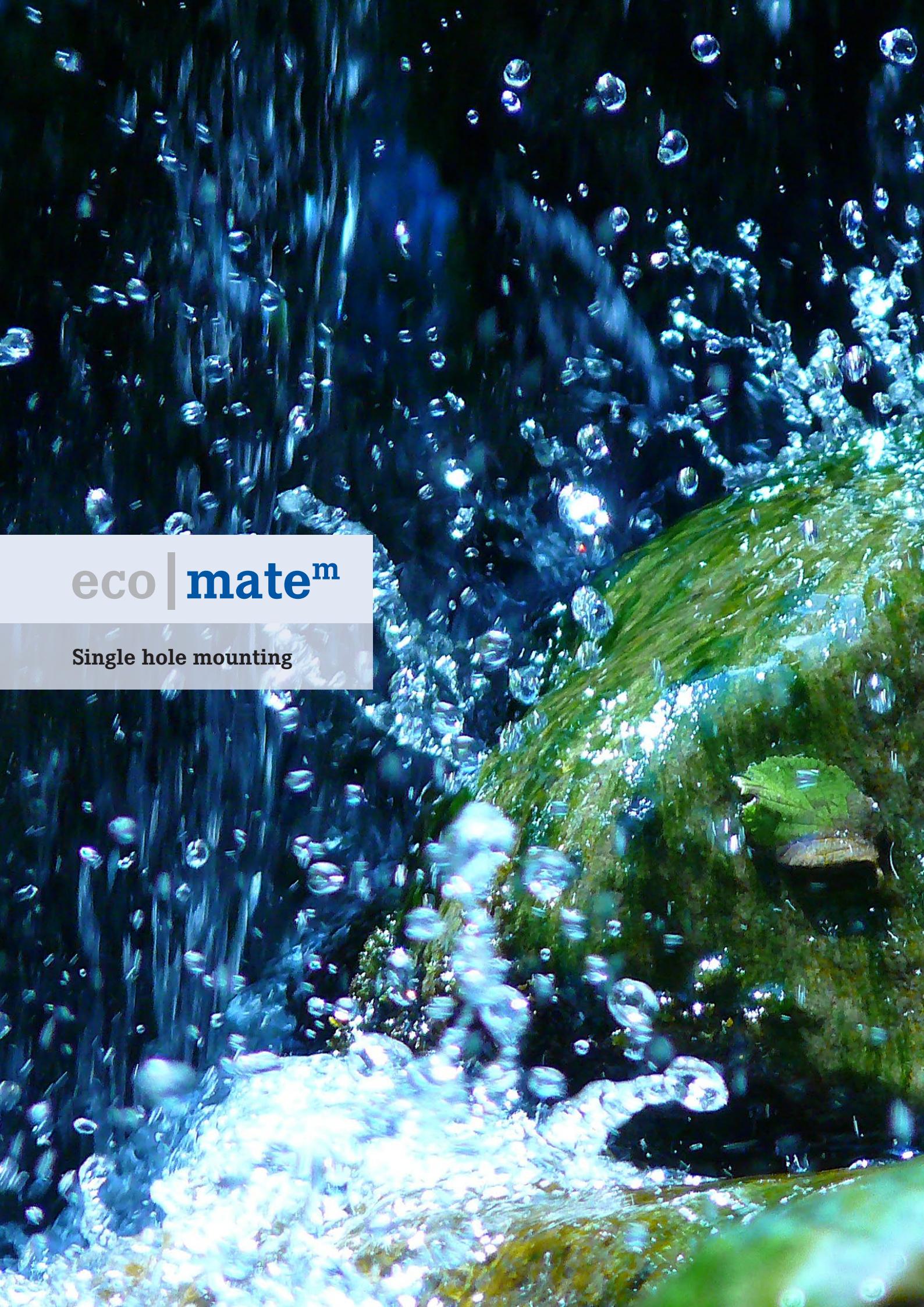
eco | mate^m High Voltage | Female Cable Connectors | Male Receptacles

Description	No. of contacts	Part number	Drawing	Figure
Female cable connector straight with clamping ring, cable diameter 6 -12.5 mm				
Crimp ¹⁾ black	3 + PE 6 + PE	C016 10D003 806 12 C016 10D006 806 12		
Male receptacle				
Crimp ¹⁾ black	3 + PE 6 + PE	C016 10P003 806 12 C016 10P006 806 12		
Mounting Instruction²⁾				

Remark

- Standard dust cups don't fit on high voltage versions special caps upon request.
- Thread size M 20 x 1.5
- If turn protection is required, we recommend to glue receptacles.





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Single hole mounting

Technical data:				
General Characteristics		Standard	Value	
Number of contacts			3+PE	
Pollution degree		IEC 60664-1	3	
Overvoltage category		IEC 60664-1	III	
Material group		IEC 60644-1	II	
Rated impulse voltage		IEC 60644-1	6000V	
Current carrying capacity		IEC 60512-5-2	18 A / + 40°C	
Insulation resistance		IEC 60512-3-1	≥108 Ω	
Contact resistance		IEC 60512-2-1	≤ 5 mΩ	
Protection class		IEC 60529	IP 65 / IP 67	
Rated voltage			400V	
Partnumbers:				
		with holding clip	without holding clip	
Male receptacle		C016 10P003 000 12	C016 10P003 810 12	
Female receptacle		C016 10N003 000 12	C016 10N003 810 12	
Crimping tool:				
Crimping tool		TA 0100 016		
Crimp contacts:			Partnumbers:	
Coating	wire range	pcs	Pin contacts	Socket contacts
Socket contacts	0,5 mm ² - 1,5 mm ²	100	VN01 020 0023 1	VN02 020 0023 1
Silver / Standard	1,5 mm ² - 2,5 mm ²	100	VN01 020 0024 1	VN02 020 0024 1
Silver	0,5 mm ² - 1,5 mm ²	200	ZN01 020 0023 1	ZN02 020 0023 1
Silver	1,5 mm ² - 2,5 mm ²	200	ZN01 020 0024 1	ZN02 020 0024 1
Silver	0,5 mm ² - 1,5 mm ²	2000	HN01 020 0023 1	HN02 020 0023 1
Silver	1,5 mm ² - 2,5 mm ²	2000	HN01 020 0024 1	HN02 020 0024 1
Silver	0,5 mm ² - 1,5 mm ²	2000	TN01 020 0023 1	TN02 020 0023 1
Silver	1,5 mm ² - 2,5 mm ²	2000	TN01 020 0024 1	TN02 020 0024 1

Advantage:

- Easy mounting
- Optimized constructed space
- IP65/67
- Crimp contacts for automated processing
- ...

Application:

- Agriculture
- Lighting
- Measuring and control technology
- Machine building
- ...





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overmolded

eco | mate^m overmolded | Technical Data

General Characteristics	Norm	Value
Number of contacts	8	3 + PE / 6 + PE
IP protection class	IEC 60529	IP 65 / IP 67
Electrical Characteristics		
Pollution degree	IEC 60664-1 ¹⁾	3
Installation (overvoltage) category	IEC 60664-1 ¹⁾	III
Material group	IEC 60664-1 ¹⁾	II
Rated insulation voltage	IEC 60664-1 ¹⁾	6000 V / 4000 V
Current carrying capacity	IEC 60512-5-2	18 A / + 40°C 10 A / +40°C
Insulation resistance	IEC 60512-2-1	≤ 5 m Ω
Contact resistance	IEC 60512-3-1	≥ 10 ⁸ Ω
Advantages		<ul style="list-style-type: none"> • Color coding via coding ring or colored backshell • Complete solution out of one hand • IP 65 / IP 67 • Short overmold design • 6+PE version according DIN9648-1 connection for signal transmission within cabins of agriculture applications and tractors. • Proven system across all applications within market segments starting from factory automation, lighting, measurement and control ... up to agricultural and new energies • ...

eco | mate^m overmolded | Male Cable Connector | Female Cable Connector

Description	Cable length	No. of contacts	Part number	Drawing	Figure
Male cable connector open end PUR cable					
Wire	2,5 mm ²	3 + PE	CA016 1A013 015 12		
Wire	2,5 mm ²	3 + PE	CA016 1A013 030 12		
Wire	2,5 mm ²	3 + PE	CA016 1A013 050 12		
Wire	1,5 mm ²	6 + PE	CA016 1A026 015 12		
Wire	1,5 mm ²	6 + PE	CA016 1A026 030 12		
Wire	1,5 mm ²	6 + PE	CA016 1A026 050 12		
Female cable connector open end PUR cable					
Wire	2,5 mm ²	3 + PE	CA016 1B013 015 12		
Wire	2,5 mm ²	3 + PE	CA016 1B013 030 12		
Wire	2,5 mm ²	3 + PE	CA016 1B013 050 12		
Wire	1,5 mm ²	6 + PE	CA016 1B026 015 12		
Wire	1,5 mm ²	6 + PE	CA016 1B026 030 12		
Wire	1,5 mm ²	6 + PE	CA016 1B026 050 12		
Colored coding ring					
Blue			C016 G36 042 E10		
Red			C016 G36 043 E10		
White			C016 G36 044 E10		
Green			C016 G36 045 E10		
Yellow			C016 G36 046 E10		
Orange			C016 G36 048 E10		
Violet			C016 G36 060 E10		

A close-up photograph of a conveyor belt system. A blue mesh belt moves from the bottom center towards the top right. It is supported by several metal rollers and brackets. On the far left, there's a stack of colorful plastic containers. On the right, a large green motor or pump unit is visible, connected to the conveyor system.

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Special Types

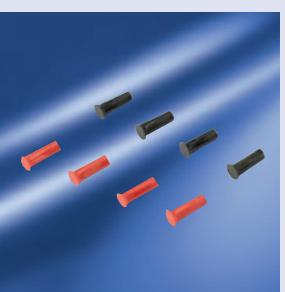
Description	No. of contacts	Part number	Drawing	Figure
Male cable connector straight with 4 pressure plates				
Screw black ¹⁾	3 + PE	C016 20H003 804 12		
Male cable connector straight 1 pressure plate at PE				
Screw black ¹⁾	3 + PE	C016 20H003 803 12		
Female cable connector straight with 4 pressure plates				
Screw black ¹⁾	3 + PE	C016 20D003 806 12		
Female cable connector straight with turned contacts				
Screw black ¹⁾	6 + PE	C016 30D006 800 12		

eco | mate^m Special Types* | Female Receptacle | Male Receptacle

Description	No. of contacts	Part number	Drawing	Figure
Female receptacle solder with turned contacts				
black	6 + PE	C016 30G006 800 12		
Female receptacle colored 6 + PE crimp¹⁾				
yellow blue	6 + PE 6 + PE	T 3107 800 T 3107 802		
Male receptacle straight dip solder				
black	3+ PE 6 + PE	T 3110 010 T 3106 010		
Male receptacle 3 + PE solder with turned contacts				
black	3+ PE	T 3110 100		

eco | mate^m Crimp Contacts

Supplied as	for wire gauge	Insulation Ø in mm	Pieces	Part number Male contact	Female contact	Figure
Stamped single contacts 1.6 mm 6+PE						
silver plating Standard	0.14 - 0.5 mm ²	1.0 - 2.0	100	VN 01 016 0011 1	VN 02 016 0003 1	
	0.5 - 1.5 mm ²	1.8 - 2.8	100	VN 01 016 0004 1	VN 02 016 0002 1	
silver plating High voltage	0.14 - 0.5 mm ²	1.0 - 2.0	100	VN 01 016 0003 1	VN 02 016 0003 1	
	0.5 - 1.5 mm ²	1.8 - 2.8	100	VN 01 016 0002 1	VN 02 016 0002 1	
gold plating Standard	0.14 - 0.5 mm ²	1.0 - 2.0	100	VN 01 016 0011 2	VN 02 016 0003 2	
	0.5 - 1.5 mm ²	1.8 - 2.8	100	VN 01 016 0004 2	VN 02 016 0002 2	
gold plating High voltage	0.14 - 0.5 mm ²	1.0 - 2.0	100	VN 01 016 0003 2	VN 02 016 0003 2	
	0.5 - 1.5 mm ²	1.8 - 2.8	100	VN 01 016 0002 2	VN 02 016 0002 2	
Stamped contact on reel for hand crimping tools 1.6 mm 6+PE						
silver plating Standard	0.14 - 0.5 mm ²	1.0 - 2.0	200	ZN 01 016 0011 1	ZN 02 016 0003 1	
	0.5 - 1.5 mm ²	1.8 - 2.8	200	ZN 01 016 0004 1	ZN 02 016 0002 1	
silver plating High voltage	0.14 - 0.5 mm ²	1.0 - 2.0	200	ZN 01 016 0003 1	ZN 02 016 0003 1	
	0.5 - 1.5 mm ²	1.8 - 2.8	200	ZN 01 016 0002 1	ZN 02 016 0002 1	
gold plating Standard	0.14 - 0.5 mm ²	1.0 - 2.0	200	ZN 01 016 0011 2	ZN 02 016 0003 2	
	0.5 - 1.5 mm ²	1.8 - 2.8	200	ZN 01 016 0004 2	ZN 02 016 0002 2	
gold plating High voltage	0.14 - 0.5 mm ²	1.0 - 2.0	200	ZN 01 016 0003 2	ZN 02 016 0003 2	
	0.5 - 1.5 mm ²	1.8 - 2.8	200	ZN 01 016 0002 2	ZN 02 016 0002 2	
Stamped contact on reel for crimping machines contact feeding right hand side 1.6 mm 6+PE						
silver plating Standard	0.14 - 0.5 mm ²	1.0 - 2.0	2000	HN 01 016 0011 1	HN 02 016 0003 1	
	0.5 - 1.5 mm ²	1.8 - 2.8	2000	HN 01 016 0004 1	HN 02 016 0002 1	
silver plating High voltage	0.14 - 0.5 mm ²	1.0 - 2.0	2000	HN 01 016 0003 1	HN 02 016 0003 1	
	0.5 - 1.5 mm ²	1.8 - 2.8	2000	HN 01 016 0002 1	HN 02 016 0002 1	
gold plating Standard	0.14 - 0.5 mm ²	1.0 - 2.0	2000	HN 01 016 0011 2	HN 02 016 0003 2	
	0.5 - 1.5 mm ²	1.8 - 2.8	2000	HN 01 016 0004 2	HN 02 016 0002 2	
gold plating High voltage	0.14 - 0.5 mm ²	1.0 - 2.0	2000	HN 01 016 0003 2	HN 02 016 0003 2	
	0.5 - 1.5 mm ²	1.8 - 2.8	2000	HN 01 016 0002 2	HN 02 016 0002 2	
Stamped contact on reel for crimping machines contact feeding left hand side 1.6 mm 6+PE						
silver plating Standard	0.14 - 0.5 mm ²	1.0 - 2.0	2000	TN 01 016 0011 1	TN 02 016 0003 1	
	0.5 - 1.5 mm ²	1.8 - 2.8	2000	TN 01 016 0004 1	TN 02 016 0002 1	
silver plating High voltage	0.14 - 0.5 mm ²	1.0 - 2.0	2000	TN 01 016 0003 1	TN 02 016 0003 1	
	0.5 - 1.5 mm ²	1.8 - 2.8	2000	TN 01 016 0002 1	TN 02 016 0002 1	
gold plating Standard	0.14 - 0.5 mm ²	1.0 - 2.0	2000	TN 01 016 0011 2	TN 02 016 0003 2	
	0.5 - 1.5 mm ²	1.8 - 2.8	2000	TN 01 016 0004 2	TN 02 016 0002 2	
gold plating High voltage	0.14 - 0.5 mm ²	1.0 - 2.0	2000	TN 01 016 0003 2	TN 02 016 0003 2	
	0.5 - 1.5 mm ²	1.8 - 2.8	2000	TN 01 016 0002 2	TN 02 016 0002 2	

Description	Part number	Figure
Back shell right angled (Packaging units 10 pieces)		
right angled with clamping ring		
blue	C016 G09 042 G10 X	
black	C016 G09 041 G10 X	
Back shell straight (Packaging units 5 pieces)		
colored back shells		
blue	C016 G11 042 E1 V	
black	C016 G11 041 E10 V	
red	C016 G11 043 E10 V	
white	C016 G11 044 E10 V	
green	C016 G11 045 E10 V	
yellow	C016 G11 046 E10 V	
orange	C016 G11 048 E10 V	
violet	C016 G11 060 E10 V	
brown	C016 G11 061 E10 V	
Cable clamp (Packaging units 10 pieces)		
for all straight cable connectors Cable clamp diameter Ø 6 - 10 mm	N 16 110 2000 X	
Plugs brass		
for 3+PE red	N 17 021 0001	
für 6+PE red	N 17 17 0001	
black	N 17 17 0001 1	

eco | mate^m Accessories

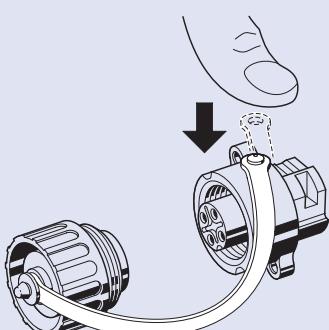
Description	Part number	Figure
Back shells (Packaging units 10 pieces)		
Back shell PG 9 with thrust collar	T 3102 003 7 X	
Back shell PG 11 with thrust collar	T 3102 004 7 X	
Back shell PG 13.5 with clamping ring	T 3102 005 7 X	
Rubber gasket		
for cable diameter 4-6 mm ²	N 06 007 0004	While mounting the rubber gasket for 4-6 mm ² , the cable clamp shall be bolted with the convex section face-down in order to ensure the strain relief.

eco | mate^m Tools

Description	Wire gauge	Contact locator	Part number Crimping dies	Tool
Removal tool for crimp contacts	-	-	-	FG 0300 146 1
Hand crimp tools for single contacts	0.14 - 0.5 mm ²	TA 0002 146 0001	TA 0000 202	TA 0500
	0.5 - 1.5 mm ²	TA 0002 146 0001	TA 0000 163	TA 0500
Hand crimp tools for contacts on reel	0.14 - 0.5 mm ²	-	-	TA 0700 203
	0.5 - 1.5 mm ²	-	-	TA 0700 309

Description	Part number	Drawing	Figure
Protective covers for cable and receptacle housings			
for male cable connector round cord	C016 00U000 010 12		
for male receptacle round cord	C016 00U000 000 12		
for female cable connector round cord	C016 00V000 010 12		
for female receptacle round cord	C016 00V000 000 12		
for male cable connector nylon cord	T 6482 000		
für male receptacle nylon cord	T 6482 001		
stainless steel cord	T 6482 008		
für female cable connector nylon cord	T 6483 000		
for female receptacle nylon cord	T 6483 001		

Mounting of the protective covers on the back shell, male or female receptacles



eco|mate^m Mounting Instructions

Mounting instruction, straight cable connector			
Stripping lengths	Measure a ¹⁾	Measure b	
Screw contacts with internal cable clamping without internal cable clamping	18 ⁺¹ 25 ⁺¹	7 ⁺¹ ²⁾ 7 ⁺¹ ²⁾	
Solder contacts with internal cable clamping without internal cable clamping	14 ⁺¹ 22 ⁺¹	4 ⁺¹ 4 ⁺¹	
Crimp contacts 0.14 – 0.50 mm ² 0.50 – 1.5 mm ² with internal cable clamping without internal cable clamping	14 ⁺¹ 22 ⁺¹	3 ^{+0,5} 3.5 ⁺¹	

pay attention at keying

clamping ring with mounted gasket

back shell tightening torque 1.5 - 2 Nm

internal cable clamping

male contact insert with locking ring

TR 22 x 2

tightening torque max. 0.3 Nm³⁾

additionally included gasket

9-9mm

9-12.5mm

cable nut tightening torque 1.5 - 2 Nm³⁾

female contact insert with locking ring

Stripping lengths	Measure a ¹⁾	Measure b	
Screw contacts without internal cable clamping	35 ⁺¹	7 ⁺¹ ²⁾	
Solder contacts without internal cable clamping	32 ⁺¹	4 ⁺¹	
Crimp contacts 0.14 – 0.5 mm ² 0.50 – 1.5 mm ² without internal cable clamping	32 ⁺¹	3 ^{+0,5} 3.5 ⁺¹	

pay attention at keying

right angled back shell tightening torque 1 - 2 Nm

clamping ring with mounted gasket

shell

male contact insert with locking ring

TR 22 x 2

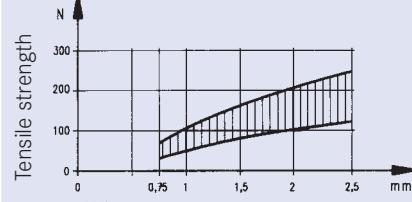
additionally included gasket

9-12.5mm

6.9mm

cable nut tightening torque 1.5 - 2 Nm³⁾

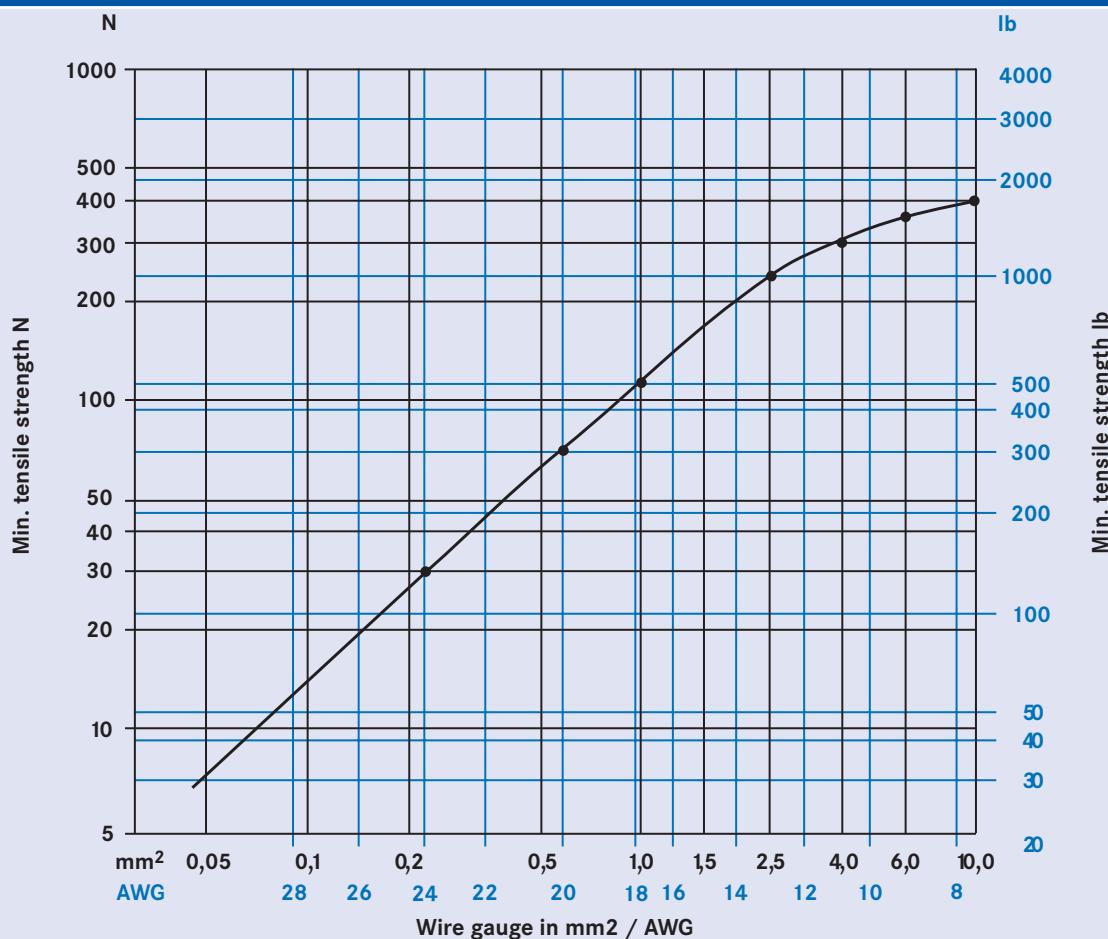
female contact insert with locking ring

Order Information										
Color coding			Crimp version							
Backshells of cable connectors are available in different colors upon request. Min order quantity = 1000 pcs. per type.			Order number do not include crimp contacts. Please order separately (see page 23).							
Mechanical coding			Crimp tooling							
Achieved by special coding pins which are inserted into contact cavities. Min. order quantity = 1000 pcs. per type.			Ask for our catalogue "Tools".							
Structure of part number										
C016	30	D	006	1	00	10				
Series	Termination technique 10 = Crimp (6 + PE) 20 = Screw (3 + PE) 30 = Solder (6 + PE)	Style H = Male cable connector D = Female cable connector K = Right angled male cable connector F = Right angled female cable connector C = Male receptacle G = Female receptacle P = Male receptacle	No. of Poles 003 = 3 + PE 006 = 6 + PE	Contact Plating 1 = silver plating 2 = gold plating 0 = without contacts	Strain relief 00 = receptacle or cable connector with clamping ring 10 = cable connector with internal cable clamp	Version 10 = cable connector in blue/ black 12 = cable or receptacle connector in blue				
Screw termination										
Screw clamps are designed acc. to EN 60999-1/VDE 06095.1. Chart 1 below shows the screw size depending on wire size and the required clamping and testing torque.			Diagram 1 below shows the range of tensile strength for a screw connection with a clamp screw M3, fastened with a torque of 50 Ncm, depending on the wire size.							
Chart 1			Diagramm 1							
Wire size (mm ²)	1.5	2.5								
Screw size	M 3	M 3								
Test torque (Ncm)	max. 50	max. 50								
Conversion AWG - mm ²										
The comparison chart 2 below allows a cross reference between American Wire Gauge (AWG) and metric wire sizes (mm ²).										
Chart 2										
AWG	Wire composition	Wire diameter	Wire size	AWG	Wire composition	Wire diameter				
30	1 x 0.25	0.25 mm	0.05 mm ²	20	1 x 0.81	0.81 mm				
	7 x 0.10	0.36 mm	0.06 mm ²		7 x 0.32	0.97 mm				
28	1 x 0.32	0.32 mm	0.08 mm ²		19 x 0.20	1.02 mm				
	7 x 0.13	0.38 mm	0.09 mm ²	18	1 x 1.02	1.02 mm				
26	1 x 0.40	0.40 mm	0.13 mm ²		19 x 0.25	1.27 mm				
	7 x 0.16	0.48 mm	0.14 mm ²	16	19 x 0.29	1.44 mm				
	19 x 0.10	0.51 mm	0.15 mm ²	14	19 x 0.36	1.80 mm				
24	1 x 0.51	0.51 mm	0.21 mm ²	12	19 x 0.46	2.29 mm				
	7 x 0.20	0.61 mm	0.23 mm ²	10	37 x 0.40	3.10 mm				
	19 x 0.13	0.64 mm	0.24 mm ²	8	133 x 0.29	4.0 mm				
22	1 x 0.64	0.64 mm	0.33 mm ²	6	133 x 0.36	5.5 mm				
	7 x 0.25	0.76 mm	0.36 mm ²			13.5 mm ²				
	19 x 0.16	0.81 mm	0.38 mm ²							

It is to be noted that wires of the same AWG number but with different composition have slightly different mm².

Crimp Termination	Assembly Instructions
<p>A crimp connection is a non-detachable electrical connection between a wire and a crimp contact produced with the crimp technology. Precise crimping dies which are matched to the crimp barrel and the wire size and a defined deformation result in a reliable electrical connection.</p> <p>There are open crimp barrels (stamped contacts) and closed crimp barrels (turned contacts).</p> <p>The main advantages of crimp connections are:</p> <ul style="list-style-type: none"> • Efficient termination of contacts • Reproducible terminations achieve consistent electrical and mechanical results <p>The requirements for crimp connections are defined in IEC 60352 Part 2 / DIN EN 60352 Part 2.</p> <p>An important point of the quality of a crimp connection is the achieved tensile strength of the termination.</p> <p>Easily measured, the tensile strength is a practicable means for quality control purposes.</p> <p>Diagram 2 below shows the required minimum tensile strength for open and closed barrels depending on the wire size</p>	<p>For crimp contacts use the released crimp tool. The insertion and extraction of crimp contacts shall only be approved with the corresponding insertion/extraction tool. A detailed description of the crimp technology can be found in our crimp tooling catalogues. Crimp contacts are in this catalogue on page 23.</p>

Diagramm 2



Degree of Protection		Chart 4		
1st charact. numeral	Brief description	Definition	2nd charact. numeral	
0	Non-protected	-	0	Non-protected
1	Protected against vertically falling water drops	Vertically falling drops shall have no harmful effects.	1	Protected against vertically falling water drops when enclosure tilted up to 15°
2	Protected against vertically falling water drops when enclosure tilted up to 15°	Vertically falling drops shall have no harmful effects when the enclosure is tilted at any angle up to 15° on either side of the vertical.	2	Protected against spraying water
3	Protected against spraying water	Water sprayed at an angle up to 60° on either side of the vertical shall have no harmful effects	3	Protected against splashing water
4	Protected against splashing water	Water splashed against the enclosure from any direction shall have no harmful effects.	4	Protected against water jets
5	Protected against water jets	Water projected in jets against the enclosure from any direction shall have no harmful effects.	5	Protected against powerful water jets
6	Protected against powerful water jets	Water projected in powerful jets against the enclosure from any direction shall have no harmful effects.	6	Protected against the effects of temporary immersion in water
7	Protected against the effects of temporary immersion in water	Intrusion of water in quantities causing harmful effects shall not be possible when the enclosure is temporarily immersed in water for 30 min. in 1m depth.	7	Protected against the effects of continuous immersion in water
8	Protected against the effects of continuous immersion in water	Intrusion of water in quantities causing harmful effects shall not be possible when the enclosure is continuously immersed in water under conditions which shall be agreed between manufacturer and user but which are more severe than for numeral 7.	8	Protected against water during high pressure/steam jet cleaning
9K ¹⁾	Protected against water during high pressure/steam jet cleaning	Water projected in powerful jets with high pressure against the enclosure from any direction shall have no harmful effects.	9	Dust-tight
6	The probe of 1mm Ø shall not penetrate.	No intrusion of dust.		



1. General Remarks

These connectors are designed and produced in conformity with the low voltage directive (73/23/EWG) respectively Gerätesicherheitsgesetz (German law) and are especially in accordance with the standards DIN EN 61984 / IEC 61984 (VDE 0627); IEC 60664-1 (VDE 0110-1) and IEC 60529.

The connectors may be used only within the technical ratings. All technical data refer to mated connectors under live conditions. The safety of the connector system depends on the correct selection of products, proper assembly of the connector device and a precise fit of the connectors

2. Application Remarks

Connectors with / without breaking capacity must be used according to specified technical ratings. The technical data represents the initial value of mated parts under predetermined conditions and length of time. These values could change with different test parameters or product requirements. The connectors of the series are designed for the areas of application including the construction and installation of controlling and electrical devices. The product has been tested for the intended purposes only. If the connection is used other than originally intended, or in another manner that we have not previously tested, the consumer assumes full responsibility.

All rated data for the connectors listed in this catalogue are based on overvoltage category III and pollution degree 3 for electronic applications if not stated differently. Connectors were completely mated according to their respective safety locking mechanism. Selection and testing of connectors with / without breaking capacity to meet specific product or industrial requirements such as rated voltage and the related clearances and creepage distances are the responsibility of the user.

3. Assembling Remarks

Protection against electrical shock of the termination of the connectors shall be secured by correct mounting. Connectors of the same or different series being mounted side by side may be protected against incorrect mating by the use of coding options. Care must be taken to ensure the parts are correctly mated and screws are tightened with the proper torque.

4. Termination Remarks

Cable connectors are effectively secured when using the strain relief (internal clamping ring). All cable properties or specifications must be compatible with the connector design and materials. Please make sure that the usability of the cable in conjunction with the clamping ring is given. Designated wire conductors must be terminated to the correct poles in the connector.

Crimp contacts must be fully inserted into the plastic housing and strain relief assured with a slight tug on the wire. Wire should be stripped correctly according to printed specifications to insure no electrical contact can be made between the conductors. There should be no nicked or cut strains during the stripping action.

eco|mate^m Summary of Part Number

Part number	Page	Part number	Page	Part number	Page	Part number	Page
CA016 1A013 015 12	21	C016 20H003 210 12	12	HN 01 016 0011 1	25	VN 02 016 0002 2	25
CA016 1A013 030 12	21	C016 20H003 803 12	23	HN 01 016 0011 2	25	VN 02 016 0003 1	25
CA016 1A013 050 12	21	C016 20H003 804 12	23	HN 01 020 0023 1	18	VN 02 016 0003 2	25
CA016 1A026 015 12	21	C016 20K003 100 10	12	HN 01 020 0024 1	18	VN 02 020 0023 1	18
CA016 1A026 030 12	21	C016 20K003 100 12	12	HN 02 016 0002 1	25	VN 02 020 0024 1	18
CA016 1A026 050 12	21	C016 20K003 200 10	12	HN 02 016 0002 2	25	ZN 01 016 0002 1	25
CA016 1B013 015 12	21	C016 20K003 200 12	12	HN 02 016 0003 1	25	ZN 01 016 0002 2	25
CA016 1B013 030 12	21	C016 30C006 100 12	12	HN 02 016 0003 2	25	ZN 01 016 0003 1	25
CA016 1B013 050 12	21	C016 30C006 200 12	12	HN 02 020 0023 1	18	ZN 01 016 0003 2	25
CA016 1B026 015 12	21	C016 30D006 100 10	13	HN 02 020 0024 1	18	ZN 01 016 0004 1	25
CA016 1B026 030 12	21	C016 30D006 100 12	13	N 06 007 0004	27	ZN 01 016 0004 2	25
CA016 1B026 050 12	21	C016 30D006 110 10	13	N 16 110 2000 X	26	ZN 01 016 0011 1	25
C016 00U000 000 12	28	C016 30D006 110 12	13	N 17 17 0001	26	ZN 01 016 0011 2	25
C016 00U000 010 12	28	C016 30D006 200 10	13	N 17 17 0001 1	26	ZN 01 020 0023 1	18
C016 00V000 000 12	28	C016 30D006 200 12	13	N 17 021 0001	26	ZN 01 020 0024 1	18
C016 00V000 010 12	28	C016 30D006 210 10	13	T 3102 003 7 X	27	ZN 02 016 0002 1	25
C016 10C006 000 12	12	C016 30D006 210 12	13	T 3102 004 7 X	27	ZN 02 016 0002 2	25
C016 10D003 806 12	16	C016 30D006 800 12	23	T 3102 005 7 X	27	ZN 02 016 0003 1	25
C016 10D006 000 10	13	C016 30F006 100 10	13	T 3106 010	24	ZN 02 016 0003 2	25
C016 10D006 000 12	13	C016 30F006 100 12	13	T 3107 800	24	ZN 02 020 0023 1	18
C016 10D006 010 10	13	C016 30F006 200 10	13	T 3107 802	24	ZN 02 020 0024 1	18
C016 10D006 010 12	13	C016 30F006 200 12	13	T 3110 010	24		
C016 10D006 806 12	16	C016 30G006 100 12	13	T 3110 100	24		
C016 10F006 000 10	13	C016 30G006 200 12	13	T 6482 000	28		
C016 10F006 000 12	13	C016 30G006 800 12	24	T 6482 001	28		
C016 10G006 000 12	13	C016 30H006 100 10	12	T 6482 008	28		
C016 10H006 000 10	12	C016 30H006 100 12	12	T 6483 000	28		
C016 10H006 000 12	12	C016 30H006 110 10	12	T 6483 001	28		
C016 10H006 010 10	12	C016 30H006 110 12	12	TA 0000 163	27		
C016 10H006 010 12	12	C016 30H006 200 10	12	TA 0000 202	27		
C016 10K006 000 10	12	C016 30H006 200 12	12	TA 0002 146 0001	27		
C016 10K006 000 12	12	C016 30H006 210 10	12	TA 0100 016	18		
C016 10N003 000 12	18	C016 30H006 210 12	12	TA 0500	27		
C016 10N003 810 12	18	C016 30K006 100 10	12	TA 0700 203	27		
C016 10P003 000 12	18	C016 30K006 100 12	12	TA 0700 309	27		
C016 10P003 806 12	16	C016 30K006 200 10	12	TN 01 016 0002 1	25		
C016 10P003 810 12	18	C016 30K006 200 12	12	TN 01 016 0002 2	25		
C016 10P006 806 12	16	C016 G09 041 G10 X	26	TN 01 016 0003 1	25		
C016 20C003 100 12	12	C016 G09 042 G10 X	26	TN 01 016 0003 2	25		
C016 20C003 200 12	12	C016 G11 041 E10 V	26	TN 01 016 0004 1	25		
C016 20D003 100 10	13	C016 G11 042 E1V	26	TN 01 016 0004 2	25		
C016 20D003 100 12	13	C016 G11 043 E10 V	26	TN 01 016 0011 1	25		
C016 20D003 110 10	13	C016 G11 044 E10 V	26	TN 01 016 0011 2	25		
C016 20D003 110 12	13	C016 G11 045 E10 V	26	TN 01 020 0023 1	18		
C016 20D003 200 10	13	C016 G11 046 E10 V	26	TN 01 020 0024 1	18		
C016 20D003 200 12	13	C016 G11 048 E10 V	26	TN 02 016 0002 1	25		
C016 20D003 210 10	13	C016 G11 060 E10 V	26	TN 02 016 0002 2	25		
C016 20D003 210 12	13	C016 G11 061 E10 V	26	TN 02 016 0003 1	25		
C016 20D003 806 12	23	C016 G36 042 E10	21	TN 02 016 0003 2	25		
C016 20F003 100 10	13	C016 G36 043 E10	21	TN 02 020 0023 1	18		
C016 20F003 100 12	13	C016 G36 044 E10	21	TN 02 020 0024 1	18		
C016 20F003 200 10	13	C016 G36 045 E10	21	VN 01 016 0002 1	25		
C016 20F003 200 12	13	C016 G36 046 E10	21	VN 01 016 0002 2	25		
C016 20G003 100 12	13	C016 G36 048 E10	21	VN 01 016 0003 1	25		
C016 20G003 200 12	13	C016 G36 060 E10	21	VN 01 016 0003 2	25		
C016 20H003 100 10	12	FG 0300 146 1	27	VN 01 016 0004 1	25		
C016 20H003 100 12	12	HN 01 016 0002 1	25	VN 01 016 0004 2	25		
C016 20H003 110 10	12	HN 01 016 0002 2	25	VN 01 016 0011 1	25		
C016 20H003 110 12	12	HN 01 016 0003 1	25	VN 01 016 0011 2	25		
C016 20H003 200 10	12	HN 01 016 0003 2	25	VN 01 020 0023 1	18		
C016 20H003 200 12	12	HN 01 016 0004 1	25	VN 01 020 0024 1	18		
C016 20H003 210 10	12	HN 01 016 0004 2	25	VN 02 016 0002 1	25		

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